

Receiving Report

Date: 11/6/27

Batch No: M129639

Supplier: TKY580ch

Dart P/O: 24746

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC18 Inspection ☒ N/A ☐
 Work Order ☐ N/A ☒

Discrepancies

| Part Number | Description | Quantity Ordered | Quantity Rec'd | Quantity Short | Quantity Inspected | Quantity Rejected | Comment / NCR Number |
|-------------|-------------|------------------|----------------|----------------|--------------------|-------------------|----------------------|
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

Initials of Receiver

QC12

Production/Admin:

Date 11/11/2
 Received/Costing
 Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

| All Vendors | PO ID PO24746 | Receipt Dates from 6/27/2014 to 6/27/2014 |
|-------------|---------------|-------------------------------------------|
|-------------|---------------|-------------------------------------------|

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

B I L L O F L A D I N G

No: VIM 429936

Ship From:

THYSSENKRUPP MATERIAUX NA

4700 BOIS FRANC

ST. LAURENT, QC H4S 1A7

Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 27Jun14 at 8:43 From VFW
Probill

Via RUSH VIM DELIVERY

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: (1)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G - REPRINT

1) Our Order PEC-696360- 1 Your PO # 34746

ALUMINUM FLAT BAR 6061-T6511

1.00" x 6.00" X 144.0000"

| | Heat Number | Tag No | Quantity | PCS | Wt LBS |
|-------------|-------------|--------|----------|-----|--------|
| BDLE#1 R505 | 388184 | 165518 | 96 FT | 8 | 669 |

2) Our Order PEC-696360- 2 Your PO # 34746

ALUMINUM FLT BAR ECONOPLT 6061-T6511

1.00" X 12.00" X 144.0000"

B/O 1 PC

| | Heat Number | Tag No | Quantity | PCS | Wt LBS |
|-----------|---------------|--------|----------|-----|--------|
| PLANCHE#1 | R505Z00014061 | 305305 | 24 FT | 2 | 333 |
| PLANCHE#1 | -Z00014060 | 305306 | 12 FT | 1 | 167 |
| PLANCHE#1 | Z00014061 | 305307 | 12 FT | 1 | 168 |
| | | Total: | 48 FT | 4 | 668 |

| | Tags | PCS | LBS |
|--------|------|-----|------|
| TOTAL: | 4 | 12 | 1337 |

Heat Number

Z00014060

Z00014061

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G
No: VIM 429936
Ship Date 27Jun14 at 8:43 From VFW
Probill
Via RUSH VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

=====

B I L L O F L A D I N G - REPRINT

** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00
SERA AJOUTEE A CHAQUE COMMANDE.***
***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***
*** POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600
*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.
*** WE HAVE IT! *** TEL. 800-926-2600 ***

Page: 2 Last

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

38
B I L L O F L A D I N G
Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

July 2 2014
No: PEC 884814
Ship Date 27Jun14 at 14:46 From PFW
Probill
Via RUSH VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

1
AR
Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

===== B I L L O F L A D I N G - REPRINT =====
2) Our Order PEC-696360- 2 Your PO # 24746
ALUMINUM FLT BAR ECONOPLT 6061-T6511
1.00" X 12.00" X 144.0000"

| Heat Number | Tag No | Quantity | PCS | Wt LBS |
|-------------|--------|----------|-----|--------|
| 201411956 | 307941 | 12 FT | 1 | 172 |

| Tags | PCS | LBS |
|------|-----|-----|
| 1 | 1 | 172 |

TOTAL:

Heat Number
201411956

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

BACK ORDER FROM OUR PREVIOUS B/L# 429936
TOTAL 1 BDL G.W. 200 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
DART AEROSPACE

38
July 2 2014
No: PEC 884814
Ship Date 27Jun14 at 14:46 From PFW
Probill
Via RUSH VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

=====

B I L L O F L A D I N G - REPRINT

=====

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINUM - CATION - CUIRE - PLASTIQUE - AGIER INO
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.00" x 6.00" X 144.0000"
PART NO.

PO/Rel 34756

Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
producteur du matériel ou les données résultant de

Certificate of Mill Test Results

BL VIM-429936-001

26Jun14

Pg 1/1

L'analyse faite par un laboratoire qualifié.
SIGNÉ PAR:



LB ALUMINIUM BERHAD
(138535-V)



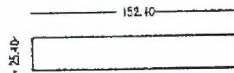
ALUMINIUM EXTRUSION

TEST CERTIFICATE

14/06/27

| | | |
|-----------------------------------------|---------------------------------|-----------------------------------|
| CUSTOMER : THYSSENKRUPP MATERIALS NA | SECTION NO. : PE01415MF03660 | DATE : Feb-06-2014 |
| SALES ORDER NO : 1391873 | WORK ORDER : 388184 | ALLOY : 6061-T6511 |
| PRESS NO. : 4000 | EXTRUSION DATE : Jan-28-2014 | CERTIFICATE NO. : MCERT1401038 |
| CUSTOMER PO NO. : VIM-624324 | | |

Section Sketch :



Thickness = 25.40 mm

CHEMICAL COMPOSITION

| Composition | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Al | Analysis Ref. - |
|-------------|-------|-------|-------|-------|-------|-------|-------|-------|-----------|-----------------|
| Min | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | Remainder | 26656 |
| Max | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | | Dec-05-2013 |
| Actual | 0.602 | 0.207 | 0.223 | 0.031 | 0.947 | 0.046 | 0.017 | 0.015 | | |

MECHANICAL PROPERTIES (Result shown is tested by LBALUM)

| | Tensile Strength N/mm ² | Yield Stress N/mm ² | Elongation (%) |
|----------|---------------------------------------|-----------------------------------|---------------------|
| Standard | 260 | 240 | 10 |
| Result | 365.35 | 349.90 | 16.78 |

Compliance with ASTM B221M-07

We hereby certify that the material covered by this report has been verified or tested according to the seller standard sampling method or the requirements of any specifications or requirements described herein, and that sample representative of the material met the composition limits and had the mechanical properties shown. Also, note that mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds are used in the manufacture of our extrusion. This certificate conforms to 3.1, EN 10204.

** This certificate of Analysis has been produced electronically and is valid without signature **

Lot 11, Jalan Perusahaan 1, Kawasan Perusahaan Beranang, 43700 Beranang, Selangor Darul Ehsan, Malaysia.

Tel: 603-8723 8822 (15 Lines) Fax: 603-8723 3191 (General), 8723 7272 (Sales), 8727 1218 (Export)

Enquiry@lbalum.com.my www.lbalum.com

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLT BAR ECONOPLT 6061-T6511
1.00" X 12.00" X 144.0000"
PART NO.

PO/Ref 34746

Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
producteur du materiel ou les donnees resultant de

Certificate of Mill Test Results

BL VIM-429936-002

26Jun14

Pg 1/1

L'analyse faite par un laboratoire qualifie.

SIGNE PAR:

Att:

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

| | | | | | |
|------------------------------------------------------------------------------------------|------------------------|----------------------------------|------------------------------------------------------------------------------------------|-----------------------------------------------------------|----------------------|
| CUSTOMER PO NUMBER: PEC-257941-3 | | CUSTOMER PART NUMBER: W73/STK | | PRODUCT DESCRIPTION: 1.000 X 12.000 PRECISION WIDE BAR | |
| KAISER ORDER NUMBER: 665718 | LINE ITEM: 003 | SHIP DATE: 05/02/2014 | KAISER LOT NUMBER: Z00014060 | ALLOY: 6061 | TEMPER: T6511 |
| WEIGHT SHIPPED: 1016.000 LB | QUANTITY: 6.000 PCS | B/L NUMBER: 608913 | DIAM/DAFT/HKNS: 1.000 | WIDTH: 12.000 | LENGTH: 12.000 FT |
| SHIP TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C8 CANADA | | | SOLD TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C8 CANADA | | |

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| Z00014060 | 0001 | 1 | 47.2 | 44.0 | 11.C | RE 91 | N/A | N/A |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA | NA | NA | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA | NA | NA | 0.00 | 0.00 |
| 103723 | .76 | .34 | .31 | .08 | .97 | .09 | .06 | .03 | .00 | .00 | .00 | .01 | .04 |

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II (AMS-QQ-A-200/8 97 (REAF 2012) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY
OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been
inspected and tested and found in conformance with applicable specifications forming a part of the
description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on
Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Aimee L. Macnowski

Plant Serial: 00134022

Kaiser Order Number: 665718

Line Item: 003

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLT BAR ECONOPLT 6061-T6511
1.00" X 12.00" X 144.0000"
PART NO.

PO/Rel 34746

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Certificate of Mill Test Results

BL VIM-429936-002

26Jun14

Pg 1/1

L'analyse faite par un laboratoire qualifié.
SIGNÉ PAR: *[Signature]*

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

| | | | | | |
|--------------------------------------------------------------------------------------|------------------------|---------------------------------|--------------------------------------------------------------------------------------|----------------------------------------------------------|----------------------|
| CUSTOMER PO NUMBER PEC-258172-4 | | CUSTOMER PART NUMBER W73/STK | | PRODUCT DESCRIPTION 1.000 X 12.000 PRECISION WIDE BAR | |
| KAISER ORDER NUMBER: 666242 | LINE ITEM: 004 | SHIP DATE 05/09/2014 | KAISER LOT NUMBER: Z00014061 | ALLOY: 6061 | TEMPER: T6511 |
| WEIGHT SHIPPED: 1016.000 LB | QUANTITY: 6.000 PCS | B/L NUMBER: 608966 | DIAM/DAFT/HKNS: | WIDTH: | LENGTH: 12.000 FT |
| SHIP TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | | SOLD TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | |

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| Z00014061 | 0001 | 1 | 49.1 | 44.3 | 13.3 | RE 91 | N/A | N/A |
| Z00014061 | 0002 | 1 | 52.0 | 47.7 | 15.9 | RE 91 | N/A | N/A |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA | NA | NA | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA | NA | NA | 0.00 | 0.00 |
| 10377C | .75 | .29 | .28 | .09 | .96 | .10 | .03 | .02 | .00 | .00 | .00 | .01 | .03 |

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97 (37AF 2012) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

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Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been
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description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on
Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Aimee L. Macnowski

Plant Serial: 00134736
Kaiser Order Number: 666242
Line Item: 004

THYSSENKRUPP MATERIALS NA

P.O./Ref 34746

DART AEROSPACE
ALUMINUM FLT BAR ECONOPLT 6061-T6511
1.00" X 12.00" X 144.0000"
PART NO.

Certificate of Mill Test Results
BL PEC-884814-002
26Jun14
Pg 1/1

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

[Signature]



Can Do.

Service Center Metals
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

| OUR ORDER NUMBER | ITEM |
|------------------|------|
| 207823 | 1 |

| BILL TO | MANIFEST NUMBER | DIE NUMBER | DATE OF SHIPMENT | CERTIFICATION |
|------------------------------------|----------------------|-------------------|------------------|--------------------------|
| ThyssenKrupp Materials NA | 229135 | PL0741 | 6/23/2014 | ASTM-B221-13 StencilCont |
| SHIP TO | CUSTOMER PO | ALLOY / TEMPER | SALES PERSON | SPECIFICATION |
| ThyssenKrupp Materials NA, Toronto | PEC-259109 | 6061-T6511 | David Schroeder | AMS-QQA-200/8 - 1997 |
| Quantity Certified | CUSTOMER PART NUMBER | DESCRIPTION | | |
| 1,016 lbs | PL0741 | PL 1,000 x 12,000 | | |

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

| Mechanical Properties | | Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation |
|-----------------------|---------|-----------|---------------------------------|----------------------|--------------------|
| Tests | Lot No. | | | | |

| | | | | | |
|---|-----------|---------|---------------------|---------------------|---------------------|
| 1 | 201411956 | 6/16/14 | min 48.30 max 48.30 | min 44.00 max 44.00 | min 15.70 max 15.70 |
|---|-----------|---------|---------------------|---------------------|---------------------|

Chemical Composition for Aluminum Alloy 6061

| Cast Number | Alloy | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Al | Others Each Total | Melt Source: |
|-------------|-------|------|------|------|------|------|------|------|------|-------|-------------------|--------------------------|
| 0514081 | 6061 | 0.67 | 0.30 | 0.31 | 0.09 | 0.87 | 0.08 | 0.05 | 0.02 | 97.61 | 0.05 0.15 | United States of America |

Print Date: 6/23/2014

[Signature]

Calvin L. Wiggins, Director of Quality & Technical Services



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24746

Purchase Order Date 6/24/2014

PO Print Date 6/27/2014

Page Number 1 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

| | | | |
|-----------------|----------------|----------------|----------------------|
| Contact Name | | Buyer | Chantal Lavoie |
| Vendor Phone | 905 669 9444 | Customer POID | |
| | | Customer Tax # | 10127-2607 |
| Ship To Contact | | Terms | Net 30 |
| Ship To Phone | | Currency | CAD |
| Ship Via: | VENDOR'S TRUCK | FOB | FCA - (Free Carrier) |
| Ship Acct: | | | |

| Line Nbr | Reference Vendor Part Number | Description/ Mfg ID | Req Date/ Taxable | CD | Req Qty/ Unit of Measure | PO Unit Price | Extended Price |
|----------|------------------------------|------------------------|-------------------|----|--------------------------|---------------|----------------|
| | Line Comments | | Promise Date | | | | |
| | Delivery Comments | | | | | | |
| 1 | M6061T6B1.000X06.000 | 6061T6 BAR 1.00 X 6.00 | 6/27/2014 | | 96.00 | \$15.05 | \$1,444.80 |
| | | | Yes | | f | | |
| | | | 6/27/2014 | | | | |

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

SP 14-6-27.

Line Total: \$1,444.80

| | | | | | | | |
|---|----------------------|--------------------------|-----------|--|-------|---------|------------|
| 2 | M6061T6B1.000X12.000 | 6061-T6 Bar 1.00 x 12.00 | 6/27/2014 | | 96.00 | \$29.65 | \$2,845.92 |
| | | | Yes | | f | | |
| | | | 6/27/2014 | | | | |

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

recu 96.
Back order de 12 f.

Line Total: \$2,845.92

PO Instructions: ORDER # PEC ST-696360
ORDER # PEC ST-696363

Note:

6/27/2014



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

Purchase Order ID PO24746

Purchase Order Date 6/24/2014

PO Print Date 6/27/2014

Page Number 2 of 3

Order From : VC-COP001
THYSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA – (Free Carrier)

| | | | | | | |
|---|----------------------|-------------------------|-------------------------------|------------|--------|----------|
| 3 | M6061T6B1.500X02.500 | 6061-T6 Bar 1.50 x 2.50 | 6/27/2014 Yes 6/30/2014 | 12.00 f | \$9.28 | \$111.30 |
|---|----------------------|-------------------------|-------------------------------|------------|--------|----------|

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$111.30

| | | | | | | |
|---|------------|----------------------|-------------------------------|------------|--------|---------|
| 4 | M303R0.500 | 303 Round Bar 0.500" | 6/27/2014 Yes 6/30/2014 | 48.00 f | \$1.55 | \$74.40 |
|---|------------|----------------------|-------------------------------|------------|--------|---------|

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582
NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$74.40

| | | | | | | |
|---|------------|---------------------|-------------------------------|------------|--------|---------|
| 5 | M304R0.375 | 304 ROUND BAR 0.375 | 6/27/2014 Yes 6/30/2014 | 24.00 f | \$1.25 | \$30.00 |
|---|------------|---------------------|-------------------------------|------------|--------|---------|

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276
NOTE: AISI 303 NOT ACCEPTABLE

PO Instructions: ORDER # PEC ST-696360
ORDER # PEC ST-696363

Note:

6/27/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24746

Purchase Order Date 6/24/2014

PO Print Date 6/27/2014

Page Number 3 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Total: \$30.00

| | | | | | | |
|---|----------|--------------------------------|-----------|------|--------|--------|
| 6 | 71401-45 | PROCUREMENT QUALITY CLAUSES | 6/27/2014 | 1.00 | \$0.00 | \$0.00 |
|---|----------|--------------------------------|-----------|------|--------|--------|

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality document

No
6/27/2014

Line Total: \$0.00

PO Total: \$4,506.42

PO Instructions: ORDER # PEC ST-696360
ORDER # PEC ST-696363

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3 Change Date: 6/27/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO24746**

Purchase Order Date 6/24/2014

PO Print Date 6/25/2014

Page Number 1 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED

| | | | |
|-----------------|----------------|----------------|----------------------|
| Contact Name | | Buyer | Chantal Lavoie |
| Vendor Phone | 905 669 9444 | Customer POID | |
| | | Customer Tax # | 10127-2607 |
| Ship To Contact | | Terms | Net 30 |
| Ship To Phone | | Currency | CAD |
| Ship Via: | VENDOR'S TRUCK | FOB | FCA - (Free Carrier) |
| Ship Acct: | | | |

REJISD \$

M/29639

| Line Nbr | Reference Vendor Part Number Line Comments Delivery Comments | Description/ Mfg ID | Req Date/ Taxable Promise Date | CD | Req Qty/ Unit of Measure | PO Unit Price | Extended Price |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------|--------------------------|--------------------------------------|----|--------------------------------|---------------|----------------|
| 1 | M6061T6B1.000X06.000 | 6061T6 BAR 1.00 X 6.00 | 6/27/2014 Yes 6/27/2014 | | 96.00 f | \$15.05 | \$1,444.80 |
| MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 | | | | | | | |
| Line Total: | | | | | | | \$1,444.80 |
| 2 | M6061T6B1.000X12.000 | 6061-T6 Bar 1.00 x 12.00 | 6/27/2014 Yes 6/27/2014 | | 60.00 f | \$29.65 | \$1,778.70 |
| MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 | | | | | | | |
| Line Total: | | | | | | | \$1,778.70 |

PO Instructions: ORDER # PEC ST-696360
ORDER # PEC ST-696363

Note:

6/25/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24746

Purchase Order Date 6/24/2014

PO Print Date 6/25/2014

Page Number 2 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

| | | | |
|-----------------|----------------|----------------|----------------------|
| Contact Name | | Buyer | Chantal Lavoie |
| Vendor Phone | 905 669 9444 | Customer POID | |
| Ship To Contact | | Customer Tax # | 10127-2607 |
| Ship To Phone | | Terms | Net 30 |
| Ship Via: | VENDOR'S TRUCK | Currency | CAD |
| Ship Acct: | | FOB | FCA - (Free Carrier) |

| | | | | | | | |
|---|----------------------|-------------------------|-----------|-------|---|--------|----------|
| 3 | M6061T6B1.500X02.500 | 6061-T6 Bar 1.50 x 2.50 | 6/27/2014 | 12.00 | ✓ | \$9.28 | \$111.30 |
| | | | Yes | f | | | |
| | | | 6/30/2014 | | | | |

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$111.30

| | | | | | | | |
|---|------------|----------------------|-----------|-------|---|--------|---------|
| 4 | M303R0.500 | 303 Round Bar 0.500" | 6/27/2014 | 48.00 | ✓ | \$1.55 | \$74.40 |
| | | | Yes | f | | | |
| | | | 6/30/2014 | | | | |

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582
NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$74.40

| | | | | | | | |
|---|------------|---------------------|-----------|-------|---|--------|---------|
| 5 | M304R0.375 | 304 ROUND BAR 0.375 | 6/27/2014 | 24.00 | ✓ | \$1.25 | \$30.00 |
| | | | Yes | f | | | |
| | | | 6/30/2014 | | | | |

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

NOTE: AISI 303 NOT ACCEPTABLE

PO Instructions: ORDER # PEC ST-696360
ORDER # PEC ST-696363

Note:

6/25/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO24746**

Purchase Order Date 6/24/2014

PO Print Date 6/25/2014

Page Number 3 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Total: \$30.00

6 71401-45 PROCUREMENT
QUALITY CLAUSES

6/27/2014

1.00

\$0.00

\$0.00

No

6/27/2014

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality document

SP14-6-27

Line Total: \$0.00

PO Total: \$3,439.20

PO Instructions: ORDER # PEC ST-696360
ORDER # PEC ST-696363

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 6/25/2014